

Tee-Lock Roll Former

BERRIDGE TP-24



MATERIAL

24 GA and 22 GA Galvalume®
0.032 and 0.040 Aluminum

COIL & COVERAGE

Coil Size: 23 7/8" (Nominal 24") for 2 3/8" seam
Coil Quantity: 133.33 SF of coil per SQ of coverage

PANEL OPTIONS

Seam Heights: 2 3/8"
Striated Panel (standard) or Smooth (Optional)



SALE & LEASING INFORMATION

Sale Price: Not Currently Available
Non-Licensee Lease: \$1,200/wk for 1st 2 weeks,
\$900/wk thereafter
Licensee Lease: \$600/wk
Long Term Lease: Not Currently Available

ACCESSORIES

Tee-Lock Clips: 36 clips per SQ (based on 36" clip spacing). Use 16 Gauge on steel panels on solid substrate. Use continuous 22 Gauge Tee-Rib for open frame applications.



The Berridge Model TP-24 Portable Roll Former forms continuous-length Berridge Tee-Lock Panels. The Tee-Lock panel is the newest panel among the standing seam options and offers a 2 3/8" high symmetrical standing seam with 18" coverage. Tee-Lock panels are available smooth or with striations designed to minimize the appearance of waviness or "oil-canning".



SPECIFICATIONS

Mounted on heavy duty 4-wheel table
Width: 46 1/2" Length: 219" Height: 68"
Weight: 5,020 lbs with shipping cover

- 5 HP electric motor - 220V 30 AMP single-phase current
- High Speed - 45' per minute
- Built-in uncoiler (up to 2,000 lb coil)
- Stainless steel heat-treated, hardened rollers
- Unique side production for ease of operation
- Mechanical slitter shear
- Accurate-length gauge (computer optional)
- Continuous-length panels, based on coil size
- All sealed bearings
- Coil handling apparatus included

Pictured Left
Project: Orlando Lift Stations #3
Architect: Hazen and Sawyer
General Contractor: Wharton-Smith, Inc.
Installing Contractor: Architectural Sheet Metal, Inc.
Color: Forest Green